



## **DAIMLER DB18 OIL FILTER ADAPTOR FITTING INSTRUCTIONS**

The kit contains:

- Rubber o-ring
- Aluminium adaptor plate
- Locating bolt
- Copper washer
- Oil filter



*(This diagram is for illustration purposes only)*

Remove the canister and old oil filter. Remove the rubber seal which sits in a groove in the filter head. Place a tommy bar through the hole in the central mounting boss (this is the steel part into which the canister retaining bolt screws) and unscrew the boss. Remove the boss, the splash plate (if fitted) and the felt washer which sits under the splash plate.

Place the new rubber seal supplied with this kit into the groove in the filter head. Place the adaptor plate in position so that the narrow lip locates in the groove and sits up against the seal. Insert the locating bolt (and copper washer) supplied with this kit through the plate and screw it up finger tight, making sure that it seats properly against the seal.

You are now ready to fit a spin-on filter to your Daimler. Use a Crosland 357 or similar high quality filter with a 3/4UNF thread. Remember to fill the filter with oil before fitting and change it at the recommended intervals.

Never tighten a spin-on filter with a filter removal tool.

N.B. Many Daimlers experience over-heating problems when used at high speeds on motorways for extended periods. This does not always show on the water temperature gauge (although it can be indicated by a drop in oil pressure) but it can reduce engine life considerably (and occasionally dramatically). You may wish to consider fitting an oil temperature gauge or oil cooler - contact Flexolite for details.

Also available for Daimlers : braided stainless steel flexible brake hoses, clutch hoses, fuel and oil lines, pressure gauge lines, fuel filters etc.

Flexolite, Unit 7 Merebrook Business park, Malvern, Worcs, WR13 6NP  
Tel: 01684 368539 E-mail: [sales@flexolite.co.uk](mailto:sales@flexolite.co.uk)